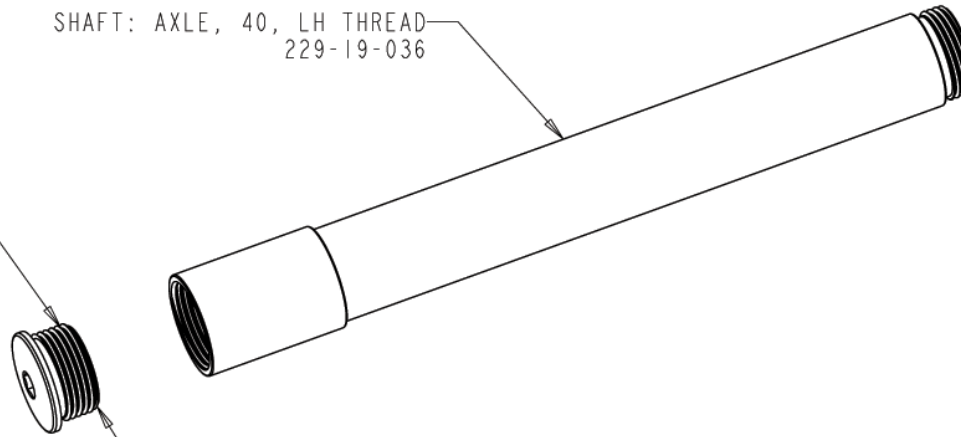


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REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	A	RELEASE FOR PRODUCTION	23FEB05	
	B	INCREASED TORQUE FROM 70 TO 120 IN-LBF AND CORRECTED LOC-TITE FROM 272 TO 262.	18APR05	
	C	CHANGED AXLE P/N FROM 229-19-025 TO 229-19-036 AND AXLE CAP FROM 229-19-026 TO 229-19-037.	13DEC05	

SHAFT: AXLE, 40, LH THREAD
 229-19-036


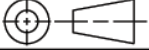
SHAFT: AXLE CAP, 40-36, LH THREAD
 229-19-037



ASSEMBLY INSTRUCTIONS:

1. PLACE "AXLE" IN COLLET AND CLAMP.
2. APPLY LOC-TITE PRIMER N #7649 TO THREADS OF AXLE CAP AND LET DRY.
3. APPLY LOC-TITE 262 (RED) TO A FULL 360° SWEEP OF THE THREADS ON THE AXLE CAP.
4. THREAD "AXLE CAP" INTO "AXLE" AND TORQUE IN LESS THAN 1 MINUTE TO 120 IN-LBF.

APPLY LOC-TITE PRIMER N #7649 TO THREADS OF AXLE CAP AND LET PART DRY.
 APPLY LOC-TITE 262 (RED) FULL 360°.
 TORQUE TO 120 IN-LBF.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL SPEC
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES [MM]		PER ASME Y14.5M 1994		
TOLERANCES ARE:		 FOX Factory, Inc. 130 Hangar Way, Watsonville, CA 94076 USA, Ph 831-768-1100, Fax 831-768-9312		
DECIMALS .XX [.XX] ± .01 [0,25]		APPROVALS	DATE	40 AXLE ASSEMBLY
ANGLES ± 1°		DWN. BY B. BECKER	23FEB05	
.XXX [.XX] ± .005 [0,13]		CHK. BY B. BECKER	23FEB05	
THIRD ANGLE PROJECTION		ENG. B. BECKER	23FEB05	
		MFG.		SIZE B
DO NOT SCALE DRAWING		ADD.		PART NO. 820-00-024
			PLOT SCALE 1:1	SHEET 1 OF 1